



Data Integration and Analysis Platform

Overview

- What is LabSpeed?:
 - An affordable, advanced data automation and analysis application
 - Provides a common workspace regardless of instrument type or data format
 - Optimizes daily work with workflow templates
 - Saves time and resources
 - Increases data accuracy
 - Centralized database for all instrument data
 - Integrates with other enterprise systems such as ELN, LIMS, etc.

Most Popular LabSpeed Features

- Automation (Auto Exporting and RT Append)
- Limits table
- Reports
- Subset Elements and Element Order
- User Entered Data
- Trend Charts
- Formulas
- > SPC
- > 21 CFR Part 11
- Summary table

Database Sample Search

Advance Database Search capability. Search for samples by Date/time, filter search results, select Element Subset and Element Order. Resulting in just the samples you need for analysis.

AcquireDate V		
	Method V	ResultTy
3/25/2008 2:07:	Fe-Steel	Average
3/25/2008 2:11:	Fe-Steel	Average
3/25/2008 2:15:	Fe-Steel	Average
3/25/2008 2:29:	Fe-Steel	Average
3/25/2008 2:37:	Fe-Steel	Average
3/25/2008 2:42:	Fe-Steel	Average
3/25/2008 2:46:	Fe-Steel	Average
3/25/2008 2:51:	Fe-Steel	Average
3/25/2008 2:55:	Fe-Steel	Average
3/25/2008 3:00:	Fe-Steel	Average
	Fe-Steel	Average
)ate/Time	Fe-Steel	Average
ry capability	Fe-Steel	Average
3/25/2008 3:28:	Fe-Steel	Average
3/25/2008 3:33:	Fe-Steel	Average
3/25/2008 3:37:	Fe-Steel	Average
3/25/2008 3:45:	Fe-Steel	Average
3/25/2008 3:54:	Fe-Steel	Average
3/25/2008 3:59:	Fe-Steel	Average
3/25/2008 4:49:	Fe-Steel	Average
3/25/2008 4:54:	Fe-Steel	Average
3/25/2008 4:57:	Fe-Steel	Average
3/25/2008 5:07:		Average
Show Appl	ied Filters	
	3/25/2008 5:07:	

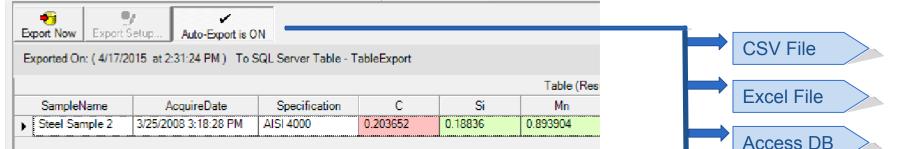
Date / Time Search

Subset Element and Element Order

	_
🖌 Ag	
🗆 Ag 2	
Ag32	
	=
AI 6	
🗆 AI61	
As	
As 8	
As8H	
🖌 В	
🗆 B 0	
🗹 Bi	
Bi0H	
🔲 Bi30	
C C	
🖌 Ca	
Cd	Ŧ
Select All	
Deselect All	
- Apply a Subset	
Apply a Subset of Elements	
Select Elem Order Elem	T
Scient Lient Leves Lient	

Automation (Monitor)

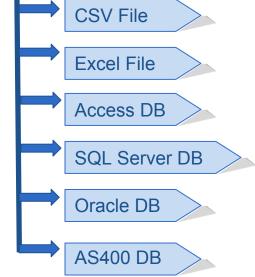
Table View - Automatic Export



Automation Export and Automation Append

The export criteria can be defined so that you export just the samples types you need to the destinations appropriate for the samples type.

MultipleAutomation Monitors can be run to export other sample types to different destination as needed.



Automation (Monitor)

Report View – Automatic Export and Print

			Auto Pri	nt		Auto Export to PDF
	Setup Auto-Print		Export Now E	Export Setup	Auto-Export i	s ON
< Never Printed >						
< Never Exported >	•					
🔳 🗟 <u>P</u> rint	D 🗛 🗖 🖪	1 H Q	€ 90 %	•	↓ 1/1	Sackward Scoward
1	1		· 2 · · · 1	3	4	
	SampleName Acquire Date Method Specification	Steel Sar 3/25/2008 Fe-Steel	nple 5 8 3:33 PM	Sample	Report	LabSpeed Sample Report 10/14/2016 11:20:02 AM
2	opeemedator					
:	Element	Average	Units	Min	Max	Status
• II.	С	0.4543	%	0.07	0.65	Pass
:	Si	0.2689	%	0.23	2	Pass
3	Mn	1.3732	%	0.55	0.88	Fail High
•	P	0.0120	%	0.01	0.035	Pass
	S	0.0633	%	0.01	0.05	Fail High

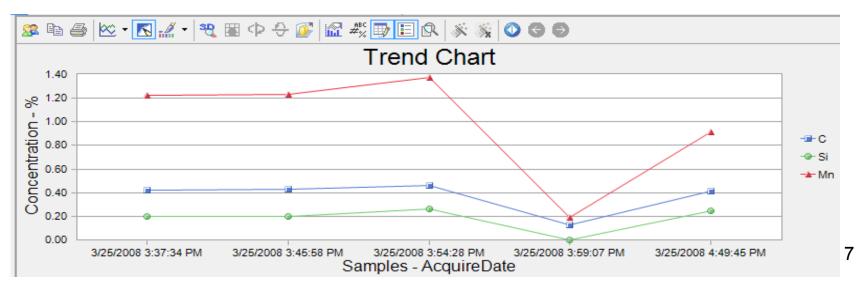
Automation (Monitor Append)

Table View

Assign the append count to set the number of samples to display. Automatically updates all views with the latest samples applying limitchecking, formulas etc on each new sample

						Ta	ble (Results)			
	SampleName	Specification	С	Si	Mn	P	S	Cr	Мо	Ni
►	Steel Sample 6	AISI 4000	0.424966	0.201577	1.223887	0.011037	0.047349	0.072675	0.019792	0.028739
	Steel Sample 7	AISI 4000	0.431048	0.200734	1.230535	0.010942	0.047936	0.072477	0.020166	0.028748
	Steel Sample 8	AISI 4000	0.458948	0.263963	1.3729	0.012179	0.064177	0.076119	0.019948	0.0297
	Steel Sample 9	AISI 1010	0.126418	0.0006	0.192907	0.006804	0.04494	0.069225	0.147815	0.025966
	Steel Sample 10	AISI 4000	0.412914	0.247541	0.914608	0.009107	0.031297	0.971296	0.182689	0.03072

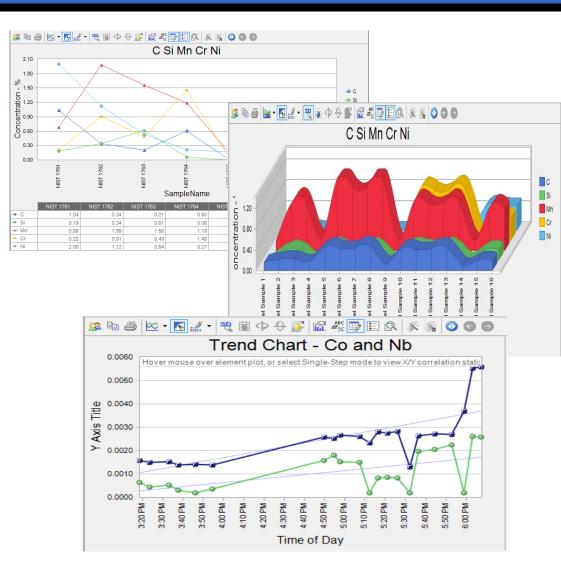
Chart View



LabSpeed Charting

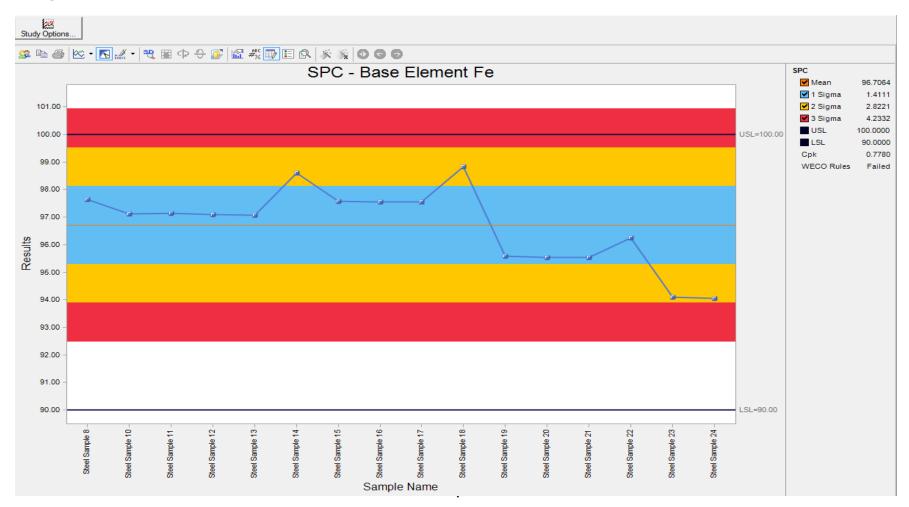
Charting

- LabSpeed has extensive charting capability
- You can create many different types of charts for data visualization and analysis
- Standard and Statistical charts, for trending, limits, SPC, RCharts, XCharts, etc.
- Predictive Standards SPC Feature



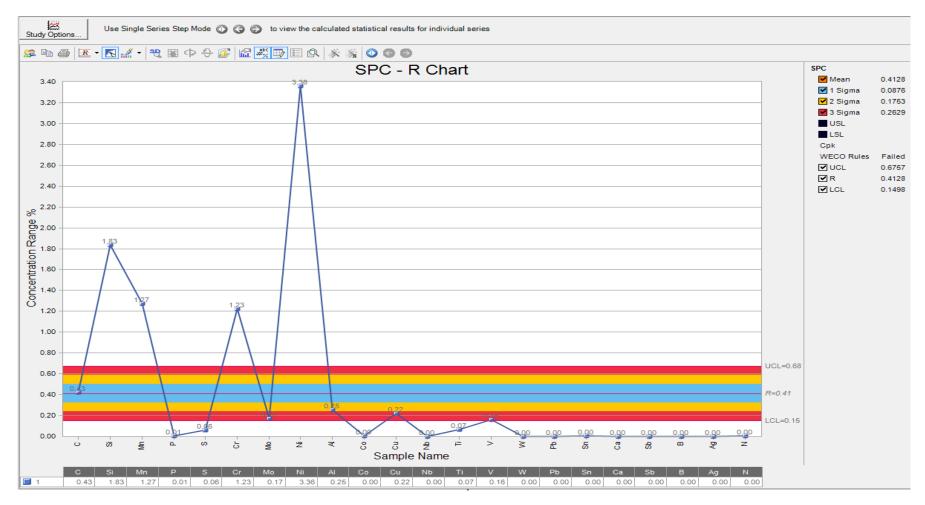
LabSpeed SPC

Sigma Chart (with USL, LSL and CPK)



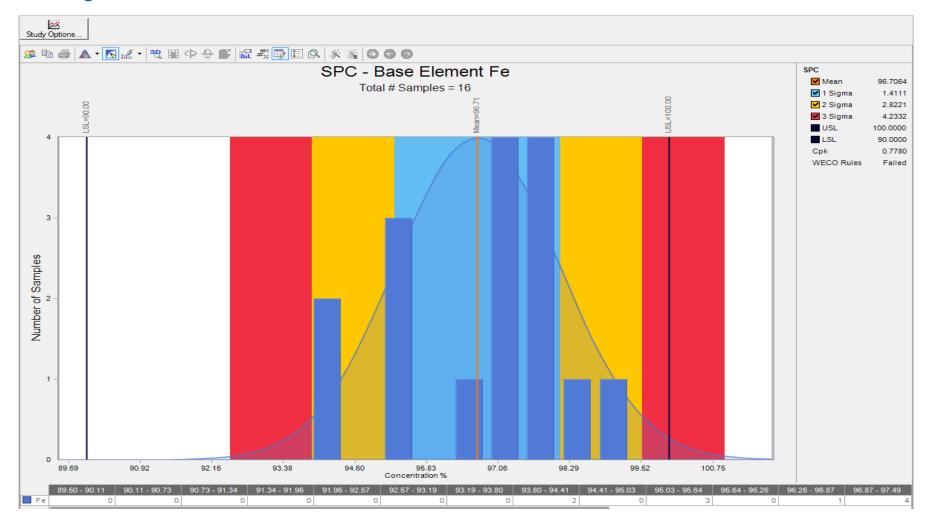
LabSpeed SPC

X Chart and R Chart



LabSpeed SPC

Histogram Chart



Formulas and User Entry

Formula Example: Green is a formula column, Light Blue is a formula column that supports user input / edits

Final Percent Formula - round(([Element_LBS] + [Main_Charge_Percent]) / [../../total_heat] * 100, 2)

	SampleName	AcquireDate	Total_Heat	Total_Elem_LBS	GradeEdt	MainCharge		
	BS 2931	6/13/2014 3:47:28 PM	1024	54	319	970]	
	Element	Result	Element_LBS	Final_Percent	Main_Charge_Percent	Grade Library_LimitStatus	Min	Max
÷	C	0.0908055	0	0.09	0.88	Not Checked		
+	Si	0.2555269	54	5.52	2.48	Fail Low	5.5	6.5
÷	▶ Mn	1.143373	0	1.08	11.09	Fail High		0.5
+	Cr	0.1661389	0	0.16	1.61	Not Checked		
÷	Ni	0.128808	0	0.12	1.25	Pass		0.35
÷	AI	0.0012804	0	0	0.01	Fail Low	86	91.5
÷	Co	0.004865	0	0	0.05	Not Checked		
÷	Cu	0.2376108	0	0.22	2.3	Fail Low	3	4
÷	Nb	0.0005264	0	0	0.01	Not Checked		
÷	Ti	0.0008056	0	0	0.01	Pass		0.25
÷	As	0.010508	0	0.01	0.1	Not Checked		
÷	В	0.0002604	0	0	0	Not Checked		
÷	Zn	0.0009024	0	0	0.01	Pass		1
÷	N	0.0137692	0	0.01	0.13	Not Checked		
+	Fe	139.467146	0	132.11	1352.83	Fail High		0.8

Summary Table

Table View with Summary

						Table (Results)				
SampleName	Method	С	Si	Mn	P	S	Cr	Мо	Ni	A
NIST 1764	Fe-Steel	0.600746	0.060878	1.19173	0.020249	0.013574	1.452525	0.199459	0.211686	0.009817
NIST 1765	Fe-Steel	0.006911	0.00359	0.145012	0.00521	0.004671	0.047512	0.00521	0.163139	0.008623
NIST 1766	Fe-Steel	0.015303	0.010588	0.067891	0.001314	0.003059	0.021122	0.0035	0.024075	0.013103
NIST 1767	Fe-Steel	0.056785	0.028193	0.023443	0.00348	0.010423	0.001002	0.020657	0.004174	0.004888
Steel Sample 1	Fe-Steel	0.151297	0.0006	0.173945	0.006408	0.016681	0.065237	0.022543	0.045072	0.297639
Steel Sample 2	Fe-Steel	0.203652	0.18836	0.893904	0.006891	0.005156	0.068042	0.022866	0.044638	0.043179
Steel Sample 3	Fe-Steel	0.217375	0.188951	0.901758	0.007006	0.005324	0.067745	0.022766	0.044312	0.033283
Steel Sample 4	Fe-Steel	0.169173	0.001276	0.244632	0.008433	0.033613	0.067259	0.020487	0.028931	0.197921
Steel Sample 5	Fe-Steel	0.454329	0.2689	1.373173	0.012037	0.063348	0.075763	0.020303	0.029681	0.012597
Steel Sample 6	Fe-Steel	0.424966	0.201577	1.223887	0.011037	0.047349	0.072675	0.019792	0.028739	0.003466
able Summaries:										1
verage		.2301	.0953	.6239	.0082	.0203	.1939	.0358	.0624	.0625
ledian		.1864	.0445	.5693	.0069	.0120	.0675	.0206	.0370	.0129
/linimum	-	.0069	.0006	.0234	.0013	.0031	.0010	.0035	.0042	.0035
faximum		.6007	.2689	1.3732	.0202	.0633	1.4525	.1995	.2117	.2976
Count > .1.0		7	4	8	0	0	1	1	2	2
Count < 0.2		2	4	0	9	7	1	3	1	6

LabSpeed Reports

Reports

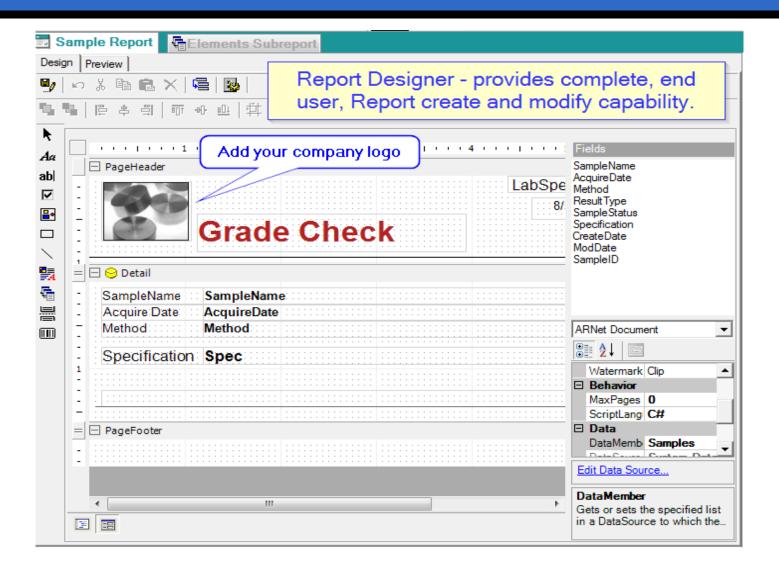
• Unique reporting engine

Allows for simple drag & drop actions to create specialized reports

• Simple to use

Element Average Units Min Max Status C 0.1513 % 0.45 0.5 Fail Low Si <0.0066 % 0.15 0.35 Fail Low Si <0.0066 % 0.15 0.35 Fail Low P 0.0064 % 0.035 Pass S 0.0167 % 0.04 Pass C 0.0522 % 0.2 0.3 Fail Low Ni 0.0451 % 0.02 Not Checked No 0.0325 % Not Checked Ni 0.0325 % Not Checked Ni 0.0302 % Not Checked Nb <0.0002							
Acquire Date Method 3/25/2008 3:11 PM Fe-Steel Specification AISI 4000 Element Average Units Min Max Status C 0.1513 % 0.45 0.5 Fail Low Si < 0.006 % 0.15 0.35 Fail Low Mn 0.1739 % 0.7 0.9 Fail Low P 0.0064 % 0.04 Pass Cr 0.0167 % 0.04 Pass Cr 0.0225 % 0.2 0.3 Fail Low Ni 0.0225 % 0.2 0.3 Fail Low Ni 0.0451 % Not Checked Not Checked Al 0.2976 % Not Checked Not Checked Cu 0.0302 % Not Checked Not Checked Mo <<0.0002 % Not Checked Not Checked V <<0.0002 % Not Checked Not Checked </th <th></th> <th>Gra</th> <th>de Ch</th> <th>ieck</th> <th></th> <th></th> <th></th>		Gra	de Ch	ieck			
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Si <<0.0006	Eleme	nt Average	Units	Min	Max	Status	
Mn 0.1739 % 0.7 0.9 Fail Low P 0.0064 % 0.035 Pass S 0.0167 % 0.04 Pass Cr 0.0652 % Not Checked Mo 0.0225 % 0.2 0.3 Fail Low Ni 0.0451 % Not Checked Not Checked Co 0.0013 % Not Checked Not Checked Cu 0.0302 % Not Checked Not Checked Nb< <0.0002	С	0.1513	%	0.45	0.5	Fail Low	
P 0.0064 % 0.035 Pass S 0.0167 % 0.04 Pass Cr 0.0652 % Not Checked Mo 0.0225 % 0.2 0.3 Fail Low Ni 0.0451 % Not Checked Not Checked Co 0.0013 % Not Checked Not Checked Cu 0.0302 % Not Checked Not Checked Nb< <<0.0002	Si	< <0.0006	%	0.15	0.35	Fail Low	
S 0.0167 % 0.04 Pass Cr 0.0652 % Not Checked Mo 0.0225 % 0.3 Fail Low Ni 0.0451 % Not Checked Al 0.2976 % Not Checked Co 0.0013 % Not Checked Cu 0.0302 % Not Checked Nb<<<0.0002	Mn	0.1739	%	0.7	0.9	Fail Low	
Cr 0.0652 % Not Checked Mo 0.0225 % 0.3 Fail Low Ni 0.0451 % Not Checked Al 0.2976 % Not Checked Co 0.0013 % Not Checked Cu 0.0302 % Not Checked Nb<<<0.0002		0.0064			0.035	Pass	
Mo 0.0225 % 0.2 0.3 Fail Low Ni 0.0451 % Not Checked Al 0.2976 % Not Checked Co 0.0013 % Not Checked Cu 0.0302 % Not Checked Nb <<0.0002					0.04		
Ni 0.0451 % Not Checked Al 0.2976 % Not Checked Co 0.0013 % Not Checked Cu 0.0302 % Not Checked Nb <0.0002							
Al 0.2976 % Not Checked Co 0.0013 % Not Checked Cu 0.0302 % Not Checked Nb<<<0.0002				0.2	0.3		
Co 0.0013 % Not Checked Cu 0.0302 % Not Checked Nb <0.0002							
Cu 0.0302 % Not Checked Nb <<0.0002 % Not Checked Ti 0.0009 % Not Checked V <<0.0002 % Not Checked							
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LabSpeed Report Designer



Benefits

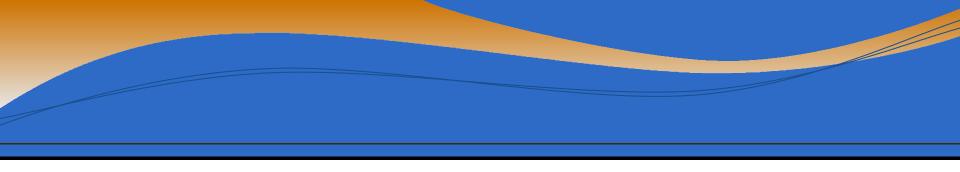
Saves Time

- A Lab can spend anywhere from 2 to 4 hours per week, per shift or person, manually working with their data.
- LabSpeed reduces this to just a few minutes or completely automated.
- Achieving ROI in a short period of time and beginning to save you money.



LabSpeed Conclusion

- Data acquisition from laboratory instruments saved to a SQL Server database for archiving and advanced database search capabilities
- Automation to automatically export samples to ERP, LIMS systems or export locations such as melt decks
- Powerful toolset with end user designers putting you in control
- Saves significant time and resources
- Decreases or eliminates errors
- Critical, real-time analysis, insight and data sharing
- Solve problems and eliminate multiple legacy systems
- Easy to learn and become immediately productive
- Superior support





Data Integration and Analysis Platform